

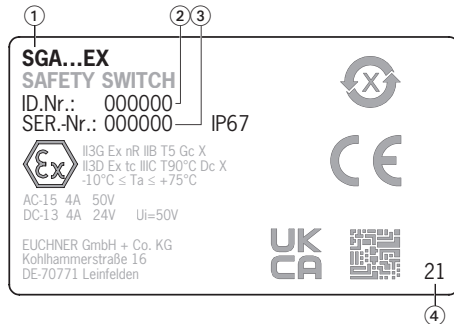
Scope

These operating instructions are valid for all SGA...EX. These operating instructions, the document *Safety information* and any available data sheet form the complete user information for your device.

Important!

Make sure to use the operating instructions valid for your product version. The version numbers can be found on the type label of your product. Please contact the EUCHNER service team if you have any questions.

Safety switch type label



- ① Item designation
- ② Item number
- ③ Serial number
- ④ Year of manufacture

Supplementary documents

The overall documentation for this device consists of the following documents:

Document title (document number)	Contents	
Safety information (2525460)	Basic safety information	
Operating instructions (2123744)	(this document)	
Declaration of conformity	Declaration of conformity	
Any additions to the operating instructions	Take any associated additions to the operating instructions or data sheets into account.	

Important!

Always read all documents to gain a complete overview of safe installation, setup and use of the device. The documents can be downloaded from www.euchner.com. For this purpose, enter the doc. no. or the order number for the device in the search box.

Correct use

Safety switches series SGA are interlocking devices without guard locking (type 2). The actuator has a low coding level. In combination with a movable guard and the machine control, this safety component prevents dangerous machine functions from occurring while the guard is open. A stop command is triggered if the guard is opened during the dangerous machine function.

This means:

- ▶ Starting commands that cause a dangerous machine function must become active only when the guard is closed.
- ▶ Opening the guard triggers a stop command.
- ▶ Closing a guard must not cause automatic starting of a dangerous machine function. A separate start command must be issued. For exceptions, refer to EN ISO 12100 or relevant C-standards.

Before the device is used, a risk assessment must be performed on the machine, e.g. in accordance with the following standards:

- ▶ EN ISO 13849-1
- ▶ EN ISO 14119
- ▶ EN IEC 60204-1
- ▶ EN ISO 1127-1

Correct use includes observing the relevant requirements for installation and operation, particularly based on the following standards:

- ▶ EN ISO 13849-1
- ▶ EN ISO 14119
- ▶ EN IEC 60204-1
- ▶ EN ISO 1127-1
- ▶ EN IEC 60079-14

Important!

- ▶ The user is responsible for the proper integration of the device into a safe overall system. For this purpose, the overall system must be validated, e.g. in accordance with EN ISO 13849-1.
- ▶ If the simplified method according to section 6.2.3 of EN ISO 13849-1:2023 is used for determining the Performance Level (PL), the PL might be reduced if several devices are connected in series.
- ▶ The logical series connection of safe contacts may limit the achievable Performance Level (PL) in certain circumstances. More information about this is available in EN ISO 14119:2025, section 9.4.
- ▶ If a data sheet is included with the product, the information on the data sheet applies in case of discrepancies with the operating instructions.

Safety precautions

⚠ WARNING

Danger to life due to improper installation or due to bypassing (tampering). Safety components fulfill a personnel protection function.

- ▶ Safety components must not be bypassed, turned away, removed or otherwise rendered ineffective. On this topic pay attention in particular to the measures for reducing the possibility of bypassing according to EN ISO 14119:2025, section 8.
- ▶ The switching operation must be activated only by actuators designated for this purpose.
- ▶ Prevent bypassing by means of replacement actuators. For this purpose, restrict access to actuators and to keys for releases, for example.
- ▶ Mounting, electrical connection and setup only by authorized personnel possessing special knowledge about handling safety components.

Function

The safety switch monitors the position of movable guards. The switching contacts are actuated on the insertion/removal of the actuator.

Switching states

The detailed switching states for your switch can be found in Fig. 2. All available switching elements are described there.

Guard open

The safety contacts \Rightarrow are open.

Guard closed

The safety contacts \Rightarrow are closed.

Explosion protection safety concept

Important!

In order to achieve the explosion protection stated, all the conditions in the operating instructions must be met. HIGH RISK product.



II3G Ex nR IIB T5 Gc X
II3D Ex tc IIIC T90°C Dc X

...Gc X = There is no test port.

...Dc X = To prevent electrostatic charging, do not subject the switch to any processes that generate a large amount of charge.

Safety switches with ATEX identification marking from EUCHNER are not safety devices as defined by the ATEX Directive.

The following components must be grounded:

- ▶ Switch/protective plate
- ▶ Actuator
- ▶ Lockout bar

Seal unused cable entries using enclosed screw plugs and tighten to 2 Nm. Screw plugs are not allowed to be greased.

Actuators with rubber bushes must not be used.

It is essential the protective plate (conductive ESD protective paint) is mounted as shock protection.

Within the stipulated operating temperature, it is not to be expected that the explosive atmosphere will be drawn into the housing.

Selection of the actuator

NOTICE

Damage to the device due to unsuitable actuator.

- ▶ Make sure to select the correct actuator (see table in Fig. 4).
- ▶ Additionally pay attention to the door radius and the mounting options (see Fig. 4).
- ▶ The following versions are available:
 - Actuator S...-SN for safety switches without insertion funnel.
 - Actuator S...-LN for safety switches with insertion funnel.

Mounting

⚠ WARNING

Danger of explosion due to improper mounting and use.

- ▶ Do not operate the switch in an atmosphere containing combustible gases, such as:
 - Carbon disulfide
 - Carbon monoxide
 - Ethylene oxide
- ▶ Protection of the switch and actuator against material deposits.
- ▶ Protection against mechanical effects on the switch:
 - To achieve the indicated explosion protection, it is essential the protective plate supplied is mounted (ESD protective paint).
 - Mount the switch so that the rear side is completely covered (no shock protection).
- ▶ Actuators with rubber bushes must not be used.
- ▶ An energy of 500 J must not be exceeded during insertion of the actuator. Observe the max. approach speed (see technical data) and the weight of the guard.

NOTICE

Device damage due to improper mounting and unsuitable ambient conditions.

- ▶ Safety switches and actuators must not be used as an end stop.
- ▶ Observe EN ISO 14119:2025, sections 6.2 and 6.3, for information about mounting the safety switch and the actuator.
- ▶ Observe EN ISO 14119:2025, section 8, for information about reducing the possibilities for bypassing an interlocking device.
- ▶ Protect the switch head against damage, as well as penetrating foreign objects such as swarf, sand and blasting shot, etc.
- ▶ The specified IP degree of protection is applicable only if the housing screws, cable entries and plug connectors are properly tightened. Observe the tightening torques.

Changing the actuating direction

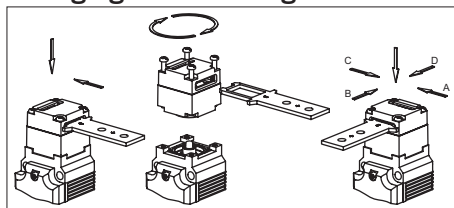


Fig. 1: Changing the actuating direction

1. Remove the screws from the actuating head.
2. Set the required direction.
3. Tighten the screws with a torque of 1.5 Nm.
4. Cover the unused actuating slot with the enclosed slot cover.

Electrical connection

⚠ WARNING

Danger of explosion due to improper connection.

- ▶ Please observe the following notes to avoid electrostatic charging:
 - All exposed ground connections must have a conductor cross-section of 4 mm².
 - The following components must be grounded:
 - Switch/protective plate
 - Actuator
 - Lockout bar
- ▶ Seal unused cable entries using enclosed screw plugs and tighten to 2 Nm. Screw plugs are not allowed to be greased.
- ▶ In order to achieve the indicated explosion protection, the supplied ATEX cable gland must be used. Observe the permissible cable diameter (6.5 ... 12 mm)!
 - The ATEX cable gland is approved only for hard-wired cables and wires. The installer must provide adequate strain relief.
 - Protection against loosening is to be provided with a locking nut or a suitable locking compound. As the tightening torques depend on the cables and wires used, the user must define the torque. The cable gland and the domed nut are to be firmly tightened. Inadequate tightening or excessive tightening of the connection thread or the domed nut can degrade the discharge type, the sealing or the strain relief.
- ▶ The connecting cable must be laid so that it is protected against mechanical damage.

⚠ WARNING

Loss of the safety function due to incorrect connection.

- ▶ Use only safe contacts (⊕) for safety functions.

- ▶ When choosing the insulation material and wires for the connections, pay attention to the required temperature resistance and the max. mechanical load.
- ▶ Strip the insulation from the ends of the individual wires over a length of 6±1 mm to ensure a safe contact.

Use of the safety switch as an interlocking device for personnel protection

At least one contact ⊕ must be used. This signals the position of the guard (for terminal assignment, see Fig. 2).

The following information applies to devices with cable entry:

1. Fit ATEX cable gland (M20x1.5) supplied. Pay attention to the clamping range!
2. Connect and tighten terminals with 0.5 Nm (for terminal assignment, see Fig. 2).
3. Check that the cable entry is sealed.
4. Place the switch cover and screw in place (tightening torque 1.5 Nm).

Function test

⚠ WARNING

Fatal injury due to faults during the function test.

- ▶ Before carrying out the function test, make sure that there are no persons in the danger area.
- ▶ Observe the valid accident prevention regulations.

Check the device for correct function after installation and after every fault.

Proceed as follows:

Mechanical function test

The actuator must slide easily into the actuating head. Close the guard several times to check the function.

Electrical function test

1. Switch on operating voltage.
2. Close all guards.
 - ➡ The machine must not start automatically.
3. Start the machine function.
4. Open the guard.
 - ➡ The machine must switch off and it must not be possible to start it as long as the guard is open.

Repeat steps 2 - 4 for each guard.

Inspection and service

⚠ WARNING

Danger of severe injuries due to the loss of the safety function.

- ▶ If damage or wear is found, the complete switch and actuator assembly must be replaced. Replacement of individual parts or assemblies is not permitted.
- ▶ Check the device for proper function at regular intervals and after every fault. For information about possible time intervals, refer to EN ISO 14119:2025, section 9.2.1.
- ▶ Do not open, service or repair in an area in which an explosive atmosphere may be present.
- ▶ Switches and actuators must be regularly freed of deposits and cleaned.
- ▶ Avoid electrostatic charging – clean only with a damp cloth.

Inspection of the following is necessary to ensure trouble-free long-term operation:

- ▶ Correct switching function
- ▶ Secure mounting of all components
- ▶ Damage, heavy contamination, dirt and wear
- ▶ Sealing of cable entry
- ▶ Loose cable connections or plug connectors.

Info: The year of manufacture can be seen in the bottom right corner of the type label.

Exclusion of liability and warranty

In case of failure to comply with the conditions for correct use stated above, or if the safety regulations are not followed, or if any servicing is not performed as required, liability will be excluded and the warranty void.

Declaration of conformity

The product complies with the requirements according to

- ▶ Machinery Directive 2006/42/EC (until January 19, 2027)
- ▶ Machinery Regulation (EU) 2023/1230 (from January 20, 2027)

The EU declaration of conformity can be found at www.euchner.com. Enter the order number of your device in the search box. The document is available under Downloads.

Service

If servicing is required, please contact:

EUCHNER GmbH + Co. KG
Kohlhammerstraße 16
70771 Leinfelden-Echterdingen
Germany

Service telephone:

+49 711 7597-500

E-mail:

support@euchner.de

Internet:

www.euchner.com



Technical data

Parameter	Value
Housing material	Die-cast alloy
Degree of protection	IP67
Mechanical life	2x10 ⁶ operating cycles
Ambient temperature	-10 ... +75 °C
Installation position	Any
Approach speed, max.	20 m/min
Actuating force at 20 °C	25 N
Extraction force	25 N
Retention force	10 N
Actuation frequency, max.	6,700/h
Switching principle of switching element	Slow-action switching contact
Contact material	Silver alloy, gold flashed
Connection	Cable entry M20x1.5 (ATEX cable gland included)
Clamping range for the ATEX cable gland	6.5 ... 12 mm
Connection cross-section (rigid/flexible)	0.34 ... 1.5 mm ²
Rated insulation voltage	U _i = 50 V
Rated impulse withstand voltage	U _{imp} = 2.5 kV
Conditional short-circuit current	100 A
Degree of contamination	3 (industrial)
Switching voltage, min., at 10 mA	12 V
Utilization category of switching element	AC-15 4 A 50 V DC-13 4 A 24 V
Switching current, min., at 24 V	1 mA
Convent. thermal current I _{th}	4 A
Short circuit protection (control circuit fuse)	4 A gG
Characteristics acc. to EN ISO 13849-1	
Monitoring of the guard position	
B _{10D} at DC-13 100 mA/24 V	3 x 10 ⁶
ATEX rating	
	II3G Ex nR IIB T5 Gc X II3D Ex tc IIIC T90°C Dc X

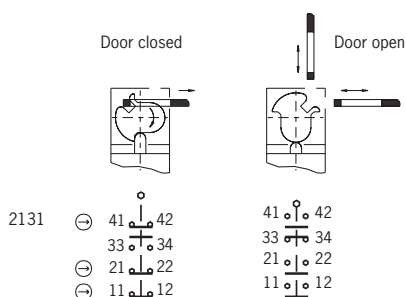


Fig. 2: Switching elements and switching functions

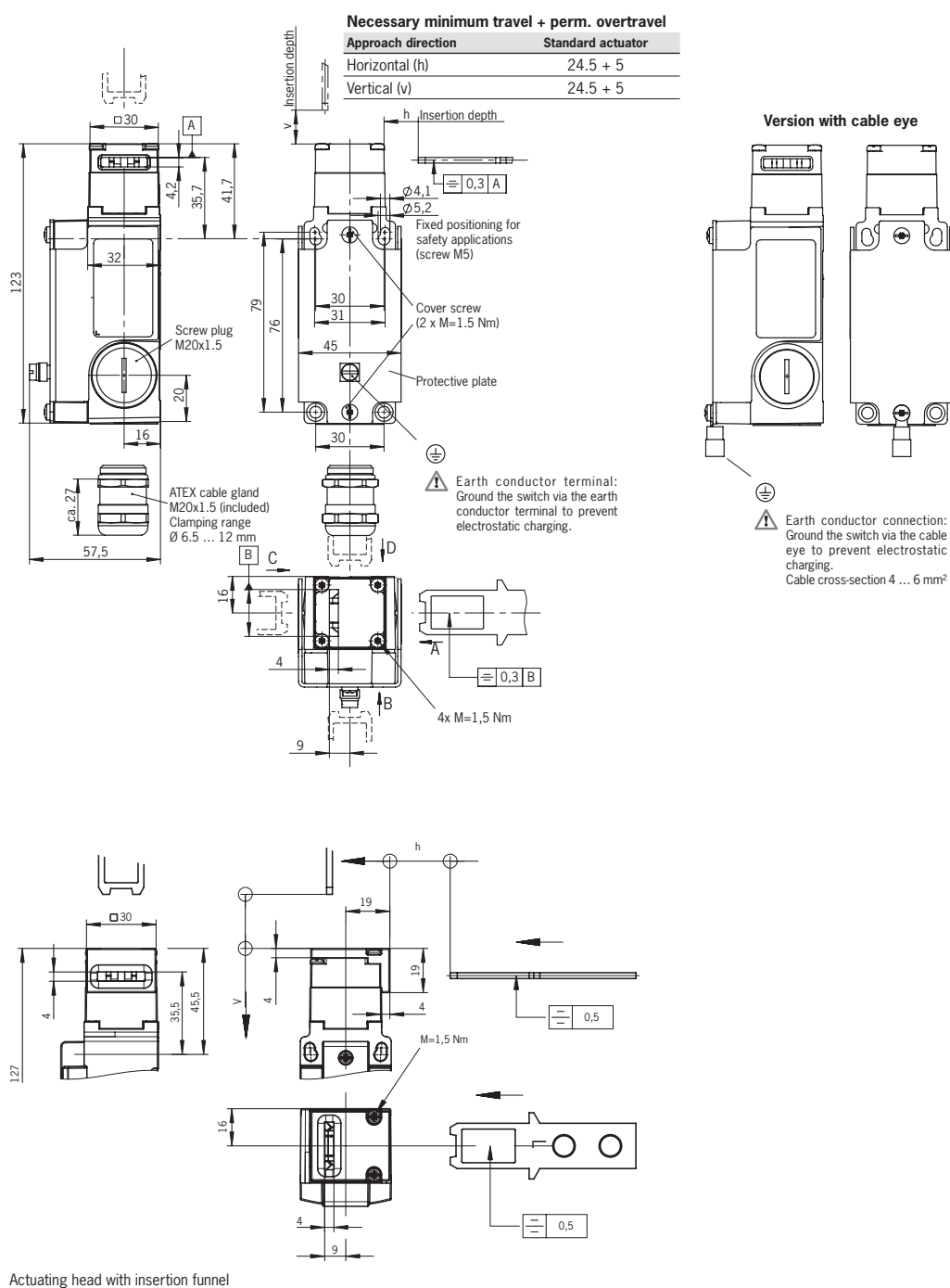
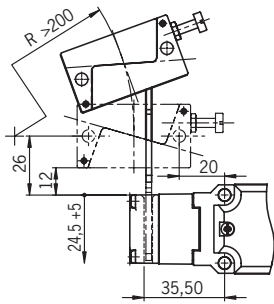


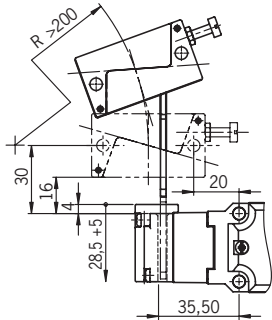
Fig. 3: Dimension drawing for SGA...EX



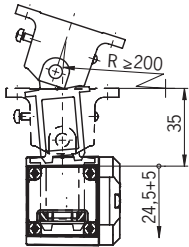
Hinged actuator S-OU-SN



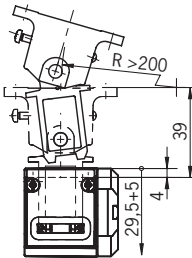
Hinged actuator S-OU-LN
for insertion funnel



Hinged actuator S-LR-SN



Hinged actuator S-LR-LN
for insertion funnel



Actuator	Door radius, min. [mm]
Actuator S-G...	300
Actuator S-W...	300
Hinged actuator S-OU...	200
Hinged actuator S-LR...	200

Fig. 4: Minimum door radii