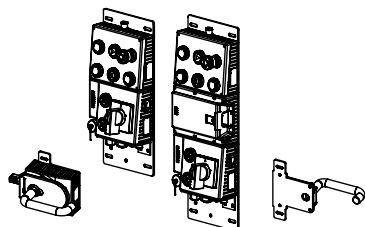
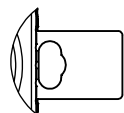


Inklusive
Funktionserde
Including
functional earth

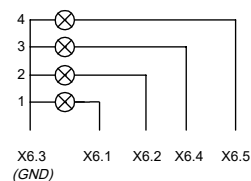
Detail A

Sperrverriegelung im
ausgefahrenen Zustand
Automatic lockoutbar in
"open" position.



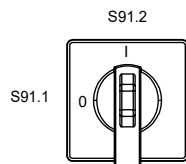
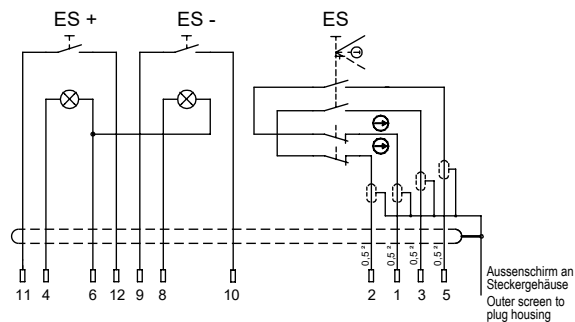
X1 / X2 7/8" Power
X3 / X4 M12 D-coded
(IEC 61076-2-101)

X6 (Signal stack modul)
M12 5-polig (Buchse) - ausgerichtet
M12 5-pin (female) - aligned



X14 RC12 (Buchse/ female)
ES (Zustimmtaster / Enabling Switch)

z.B. ZSB077029
Anschlussbelegung / PIN assignment



S91
Betriebsarten-
wahlschalter
Operating mode
selector switch

Position	7	Bit	5
S91.1	0	0	1
S91.2	1	0	0

	MGB-H	MGB-CB...	MGB-L CB...	MGB-E...	Türanschlag Door hinge	S10, 13, 15 Taster beleuchtet Button illuminated	S11 Taster beleuchtet Button illuminated	S12 NOT-HALT Taster beleuchtet Emergency stop illuminated	S14 Taster beleuchtet Button illuminated	S90 Taster beleuchtet Button illuminated	S91 Betriebsarten- wahlschalter Operating mode selector switch	S92 Taster beleuchtet Button illuminated
MGB-L1CB-EIA-R-136764			X		R							
MGB-L1HECB-EIA-R-175247	X		X	X		WEISS WHITE	▶ GRÜN GREEN		 GELB YELLOW	↖ WEISS WHITE		
MGB-L1CB-EIA-L-136765			X		L							
MGB-L1HECB-EIA-L-175248	X		X	X								
MGB-CB-EI-175590		X			-							

EtherNet / IPDatenbytes / Data bytes
Datenblöcke / Data blocks

Eingangsbereich / Input range:

Bit 7 6 5 4 3 2 1 0

Standardfunktionen Standard functions	Connection header	Slot 1	Byte 0	-	-		-	-	DA	CF	RM
	Connection header		Byte 1	DiagnosticSequenceCount							
	Connection header		Byte 2	-	-	-	-	-	-	-	-
	Connection header		Byte 3	-	-	-	-	-	-	-	-
Sichere Funktionen Safe functions (FI.)	Failsafe input 0		Byte 4	FI.MS2	FI.MS1	FI.MS0	-	-	-	FI.EN	FI.ES
	Failsafe input 1		Byte 5	FI.UK	FI.SK	-	-	-	FI.L	FI.B	FI.D
Standardfunktionen Standard functions	Input 0		Byte 6	EN-S1	-	-	-	-	S11.1	-	S10.1
	Input 1		Byte 7	EN-S2	-	-	S15.1	-	S14.1	-	S13.1
	Input 2		Byte 8	-	S92.1	-	-	-	-	-	S90.1
	Diagnostics		Byte 9	D.LT	-	D.OL	D.MS	D.EN	D.ES	D.PF	-
	Fault code		Byte 10	FaultCode							
	Fault code		Byte 11	FaultCode							

Ausgangsbereich / Output range:

Bit 7 6 5 4 3 2 1 0

Sichere Funktion Safe function (FO.)	Failsafe output 0	Slot 1	Byte 0	-	-	-	-	-	-	-	FO.L
Standardfunktionen Standard functions	Output 0		Byte 1	EN-H1	-	H15	H14	H13	H12	H11	H10
	Output 1		Byte 2	EN-H2	-	-	-	H92	-	-	H90
	Control and ACK		Byte 3	Q.PF	Q.G	-	-	X6.5	X6.4	X6.2	X6.1

DA = Diagnostic active
CF = Connection faulted
RM = Run mode
FI.UK = D and B and L *FI.SK = D and B *
FI.L = Guard locking *
FI.B = Bolt position *
FI.D = Door position *D.LT = Lifetime *
D.OL = Guard locking *
D.ES = Emergency stop
D.PF = Plausibility fault *FO.L = Guard locking *
Q.PF = Acknowledge plausibility fault *
Q.G = Acknowledge all
* not used by MGB-CB...