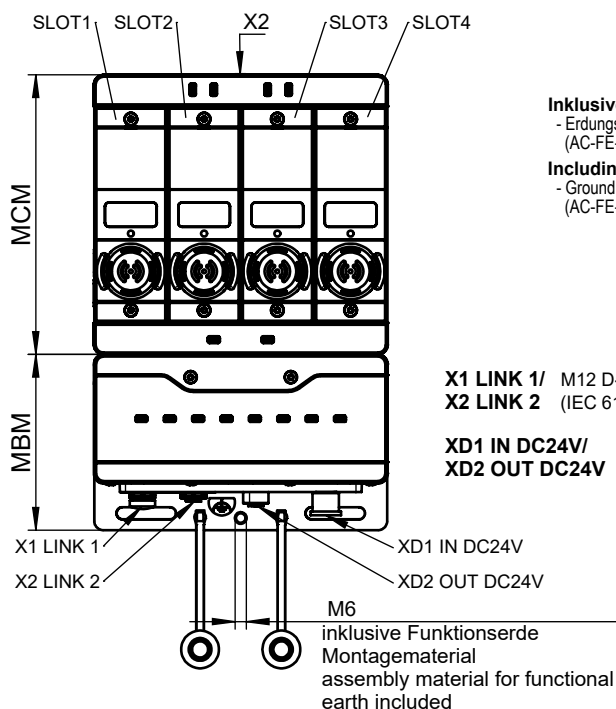




Inklusive:
- Erdungsschraube M6x8
(AC-FE-GS-M6X8-170020)

Including:
- Grounding screw M6x8
(AC-FE-GS-M6X8-170020)

Inklusive:
- Einlegeschild-Set 12,5x27mm
(ohne Aufschrift)

1x rot
1x gelb
1x blau
1x schwarz

Including:
- Insertion plate-Set 12,5x27mm
(without inscription)

1x red
1x yellow
1x blue
1x black

X1 LINK 1/ M12 D-coded
X2 LINK 2 (IEC 61076-2-101)

XD1 IN DC24V/ M12 L-coded
XD2 OUT DC24V (4 polig / poles)

Betriebsanleitung beachten
(bei Abweichungen zwischen Datenblatt und Betriebsanleitung gelten die Daten des Datenblattes)
Please observe the operating instructions
(in case of disagreement between data sheet and operating instructions, the information of the data sheet are to be considered)

	MBM...	MCM	MSM... (SLOT1)	MSM... (SLOT2)	MSM... (SLOT3)	MSM... (SLOT4)	AC-MC... (X1)	AC-MC... (X2)
MCM-CB-EI-S1-JA-177123	173315	157854	168595	168595	168595	168595	157024	156718

Übersicht der Kommunikationsdaten: Overview of the communication data:

Input EtherNet/IP	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
1st Byte	BM_E_G	-	BM_E_SYS	-	-	BM_E_ML2	BM_E_ML1	BM_D_RUN
2nd Byte	Diagnose Byte							
3rd Byte	EM1_E_G	EM1_E_SM4	EM1_E_SM3	EM1_E_SM2	EM1_E_SM1	-	-	EM1_D_RUN
4th Byte	Diagnose Byte							
5th Byte	EM1_SM1_E_S3	-	-	-	-	EM1_SM1_I_S3	EM1_SM1_I_S3_E	-
6th Byte	Diagnose Byte							
7th Byte	EM1_SM2_E_S3	-	-	-	-	EM1_SM2_I_S3	EM1_SM2_I_S3_E	-
8th Byte	Diagnose Byte							
9th Byte	EM1_SM3_E_S3	-	-	-	-	EM1_SM3_I_S3	EM1_SM3_I_S3_E	-
10th Byte	Diagnose Byte							
11th Byte	EM1_SM4_E_S3	-	-	-	-	EM1_SM4_I_S3	EM1_SM4_I_S3_E	-
12th Byte	Diagnose Byte							

Output EtherNet/IP	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
1st Byte	BM_ACK_G	-	-	-	-	-	-	-
2nd Byte	EM1_ACK_G	-	-	-	-	-	-	-
3rd Byte *	EM1_O_H4_B	EM1_O_H3_B	EM1_O_H2_B	EM1_O_H1_B	EM1_O_H4	EM1_O_H3	EM1_O_H2	EM1_O_H1
4th Byte	-	-	-	EM1_SM1_O_H3_Rd_B	EM1_SM1_O_H3_Gn_B	EM1_SM1_O_J3	EM1_SM1_O_H3_Rd	EM1_SM1_O_H3_Gn
5th Byte	-	-	-	EM1_SM2_O_H3_Rd_B	EM1_SM2_O_H3_Gn_B	EM1_SM2_O_J3	EM1_SM2_O_H3_Rd	EM1_SM2_O_H3_Gn
6th Byte	-	-	-	EM1_SM3_O_H3_Rd_B	EM1_SM3_O_H3_Gn_B	EM1_SM3_O_J3	EM1_SM3_O_H3_Rd	EM1_SM3_O_H3_Gn
7th Byte	-	-	-	EM1_SM4_O_H3_Rd_B	EM1_SM4_O_H3_Gn_B	EM1_SM4_O_J3	EM1_SM4_O_H3_Rd	EM1_SM4_O_H3_Gn

Input CIP Safety	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
1st Byte	-	-	-	-	EM1_SM4_FI_S3	EM1_SM3_FI_S3	EM1_SM2_FI_S3	EM1_SM1_FI_S3
2nd Byte	-	-	-	-	-	-	-	-
3rd Byte	-	-	-	-	-	-	-	-
4th Byte	-	-	-	-	-	-	-	-

Output CIP Safety	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
1st Byte	-	-	-	-	-	-	-	-
2nd Byte	-	-	-	-	-	-	-	-
3rd Byte	-	-	-	-	-	-	-	-
4th Byte	-	-	-	-	-	-	-	-

* Mit Stecker 157029, 161345 oder 172047 in X2 / With connector 157029, 161345 or 172047 at X2.